

STRETCH WRAPPER PREVENTATIVE MAINTENANCE CHECKLIST

Semi Auto		Automatic	
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Machine Mfg.: _____

Machine Model #: _____

Machine Serial #: _____

#		Complete
1	Operational check and physical inspection of machine	
2	Check grease fittings for lubrication	
3	Check upright assembly for proper adjustment and lubricate	
4	Check chains and chain adjustment for proper tension and lubrication	
5	Inspect, lubricate, and adjust turntable drive system if applicable	
6	Inspect couplers and motors in pre-stretch device	
7	Inspect tension system	
8	Inspect air system for dirt and leaks	
9	Inspect and adjust heat seal assembly	
10	Check adjustment and condition of film clamp	
11	Check tension adjustment and wear on film cutter	
12	Check idler roller for burrs and scratches	
13	Check for cuts, holes, or other signs of wear on pre-stretch rollers	
14	Inspect electrical components	
15	Inspect and clean photo eyes (check orientation of eyes to reflectors)	
16	Inspect wiring for cracks in insulation and loose terminal connections	
17	Inspect brushes for wear and commutator ring for dirt (Rotary Tower Only)	
18	Check spare parts inventory and make recommendations	



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Benchmark Test	
Before Adjustments	
Load Size	
Product ID	
Total Revolutions	
Film Weight	
Force to load	
After Adjustments	
Load Size	
Product ID	
Total Revolutions	
Film Weight	
Force to load	



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