

## STRAPPER PREVENTATIVE MAINTENANCE CHECKLIST

Machine Mfg.: \_\_\_\_\_  
Machine Model #: \_\_\_\_\_  
Machine Serial #: \_\_\_\_\_

#		Complete
1	Blow out and clear any debris from strapping head	
2	Check all gearbox(s) and bearings for signs of wear or slop	
3	Check moving assembly for proper adjustment and lubricate	
4	Inspect and adjust strapping head movement	
5	Check belts and belt adjustments for proper tension and alignment	
6	Inspect electrical components	
7	Inspect and adjust heat or friction seal assembly	
8	Inspect feed and tension wheels	
9	Inspect track(s) for proper alignment, loose parts, and adjust	
10	Inspect electrical components	
11	Check strap cutting and wear on strap cutter	
12	Check adjustment and condition of strap gripper(s)	
13	Inspect and clean photo eyes (check orientation of eyes to reflectors)	
14	Inspect air system for dirt and leaks, (If equipped)	
15	Operational check and physical inspection of machine	
16	Check spare parts inventory and make recommendations.	



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